



SWEDISH TYPE APPROVAL WITH DECISION ON PRODUCTION CONTROL

Holder: Lindab Ventilation AB

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Hatch IPPR

Product description

Hatches type IPPR, customized for channel dimensions Ø100 mm - Ø1000 mm

Intended use

Hatches Ø 100 - 1000 for mounting on circular ventilation systems.

The hatches meet the requirement for density class C according to EN 15727

Scope

Hatch IPPR Ø 100 - 1000

Approval

The products meet the requirements of Chapter 8, Section 4, of the "Planning and Building Act" (PBA) regarding the technical characteristics of construction works, 3. Protection in regard of hygiene, health and environment, depending on, that what is stated in this approval is followed. The products are approved according to the following section(s) of "Boverkets's Building Regulations" (BBR):

Construction products with assessed properties,	1:4
Air treatment Installations– General advice	5:52
Air treatment installations	5:533
Material	6:11
Mikro organisms*	6:24
Air	6:2
Ventilation (density class C*)	6:25, 6:255
Heating- and cooling installations– General advice	9:5

*Mikro organisms – Air treatment installation for supply air must have filter lowest class F7 accordingly EN 779. The product shall not be mounted in ventilation channels with air containing feta or other sticky pollutants are distributed

**Density class C is verified according to EN 15727: 2010

Marking

Marking must be affixed on the product or, if there are special reasons, on the packaging or the delivery note. Marking shall indicate the following information:

Holder:	Lindab Ventilation AB
Product name, and relevant article number:	IPPR 2646,
Production site:	(e.g. yyyy-mm-dd or batchnumber)
Traceability to the production:	density class C accordingly
Information about requirements or class, if relevant:	EN 15727:2010
The registered trademark of Boverket No 241 217:	+
Certification Body:	Kiwa Sverige AB
Accreditation number:	1913
Type Approval No:	1264
Inspection Body:	RISE

CERTIFIKAT

Kiwa Sverige AB

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Accred. no. 1913
Certification of
Products
ISO/IEC 17065

Control

The manufacturers' continuous internal control is combined with surveillance inspections conducted by an accredited Inspection Body. **Inspection Body: RISE Sweden Control agreement: 210-07-0174**
Factory production control shall be carried out in accordance to control agreement.

During inspection at the construction site, the building proprietor must verify the identity of the product by means of the marking. Furthermore, the building proprietor must ensure that the correct products are delivered and that they are installed in accordance with the manufacturer's instructions in the accompanying documents. It must also be verified that the product is accompanied by a manufacturer's declaration that certifies that production has been carried out in accordance with the documents that formed the basis for this type approval.

The validity of the Swedish Type Approval also implies that the factory production control is carried out according to the instructions for control and that the holder annually fulfils the requirement in "Boverket's regulations and general recommendations for type approval", BFS 2013:6, § 5 (TYP 7), on continuing factory production control. The holder shall annually, on December 15th, report to Kiwa Certification, se.bygg@kiwa.com, on the continuous factory production control conducted.

Associated documents

Lindab Product Specification BAV 4031, rev 2015-08-06
Lindab IPPR Assembly instruction 2020.03.09
Access Door Product description 2020.03.09

The assessment basis for the approval

- Test Rapport 4P06700 sv. according EN 15727:2010, RISE (SP) 2014-10-27.
- Agreement on continuous control RISE/LINDAB: SP 210-07-0174, 2018-03-21
- Inspection report RISE P800167-19A 2019
- Quality Inspection IPPR NEW, accompanied by a power point illustration.

Comments

The Type approval is valid provided that the product shall neither be CE marked according to the Construction Product Regulation (EU) No 305/2011 (CPR), nor has it been suspended or withdrawn by Kiwa Sverige AB.

Date of decision: 04-05-2020

Registration number: 0356-20

Valid until: 03-05-2025

Previous registration number: 245-15

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